

Bronze Casting Investments	Face Coat	Plaster Investment	Sm batch Plaster Inv.
Plaster	5 lbs.	100 lbs.	3 parts
Talc	4 lbs.		
Grog 200 mesh	2 lbs.		
Grog 100 mesh to fin		100 lbs.	3 parts
Silica 60 mesh	1 lbs.	100 lbs.	3 parts
Fireclay	1 lbs.		
Agrashell	1 lbs.	33 lbs.	1 part

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